Technical Information 21-20



Plastic Primer

Adhesion primer for plastics ensures good adhesion of the following coats (filler, topcoat).

Non-modified polypropylene (PP) and polyethylene (PE) are unpaintable.

Note: Automotive add-on parts are often just labelled PP or PE although they are, in fact, modified and thus paintable substrates.

Handling



Shake vigorously for 2 min. before use.

Application

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		ready for use
	Number of spray coats	1 - 2
7	Film thickness	5 μm
<u>}</u>	Flash off at 20°C	15 min ,before applying baslac 20-24/34/94 filler. Apply baslac 21-20 again when the flash-off time exceeds 30 min. at 20°C.
	Application Remark	when applying 2 spray coats, 5 min. intermediate flash-off between the coats

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

Safety advice:

2004/42/IIB(e)(840)688: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/l of VOC. The VOC content of this product is 688 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles $< 0.1 \mu m$.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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