Technical Information 40-450



HS Universal Clear VOC

HS VOC clear for basecoat

- High solids content, safe to spray, excellent levelling flow, excellent surface hardness and polishing behaviour.
- Select hardener and reducer according to ambient temperature and size of object to be painted. Hardeners and thinner combination available on temperature chart.

Application

	Mixing Ratio 2:1+10 %	100 % by volume	40-450	
		50 % by volume	50-415, -420, -430	
		10 % by volume	60-10, -20, -30	
∏s	Spray viscosity at 20°C	DIN 4: 20-22 s		
	Potlife at 20°C	2 h		
- ⊀	HVLP spray gun			
	Nozzle size	1.3 mm		
	Application pressure	2 bar		
	Nozzle pressure	0.7 bar		
	Compliant gravity-feed spray gun	,		
	Nozzle Size	1.3-1.4 mm		
	Application Pressure	2 bar		
	Number of spray coats	2		
	Film thickness	40-60 μm		
/t/t/	Flash off at 20°C		3 min between spray coats	
	Application Remark		can be applied to vertical surfaces, between coats required), approx. 50 µm	

Safety advice:

2004/42/IIB(d)(420)419: The EU limit value for this product (product category: IIB.d) in ready to use form is max 420 g/l of VOC. The VOC content of this product is 419 g/l.

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles $< 0.1 \mu m$.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

 $BASF\ Coatings\ GmbH, Automotive\ Refinish\ Coatings\ Solutions,\ Europe,\ Glasuritstraße\ 1,\ 48165\ M\"unster,\ Germany,$

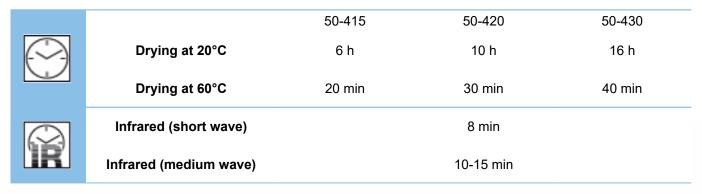
06/2023

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Drying



Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.



Safety advice:

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 ${\sf BASF\ Coatings\ GmbH, Automotive\ Refinish\ Coatings\ Solutions, Europe, Glasurits traße\ 1,\ 48165\ M\"{u}nster, Germany, Market and Marke$

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